



2025 ACRS Certification

Austube Mills supplies a comprehensive range of steel products manufactured to AS/NZS 1163 for use in the construction industry.

Mill test certificates for these products demonstrate that the product conforms to the requirements of the relevant Australian Standard. ACRS certification is confirmation from an independent authority that the mill has demonstrated capability to manufacture the products to the relevant Australian Standards and does so consistently.

All products supplied by Austube Mills that are covered by an ACRS Certificate are included in the 2025 Compendium of ACRS Certificates.



ACRS Certification

Standard	Location	City/State	Country	Product	Page
AS/NZS 1163: 2016	Newcastle	NSW	Australia	Cold formed structural steel hollow sections	3 - 4
	Acacia Ridge	QLD	Australia	Cold formed structural steel hollow sections	5 - 6
	Sakai	Osaka	Japan	Cold formed structural steel hollow sections	7 - 8
	Dalian	Liaoning	China	Cold formed structural steel hollow sections	9 - 10
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2025

VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

Austube Mills Pty Ltd

at

Industrial Drive

Mayfield Newcastle NSW Australia 2304



has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
111103	1	01 November 2011	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

To check the validity of this certificate please scan the above Static QR Code with the ACRS
Cloud App or visit www.steelcertification.com

Cert. Ref.: 001-13 111103

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JAS-ANZ



www.jas-anz.org/register
Accreditation certificate
number Z5221212AC

2025

VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 111103

Austube Mills Pty Ltd

at

Industrial Drive

Mayfield Newcastle NSW Australia 2304



Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

SHS:

Size 40x40mm to 152x152mm - Wall Thickness 1.6 to 9.0mm - Grades C350, C350L0, C450, C450L0

RHS:

Size 65x35mm to 200x100mm - Wall Thickness 1.6 to 9.0 mm - Grades C350, C350L0, C450, C450L0

Approved Company Information

Marking



Tag



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Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

Austube Mills Pty Ltd

at

146 Ingram Rd

Acacia Ridge Qld Australia 4110

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.



SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
111104	1	01 November 2011	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Cert. Ref.: 001-12 111104

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VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
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CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 111104

Austube Mills Pty Ltd

at

146 Ingram Rd

Acacia Ridge Qld Australia 4110



Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

CHS:

Size 33.7 mm to 165.1 mm - Wall Thickness 2.0 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450L0

RHS:

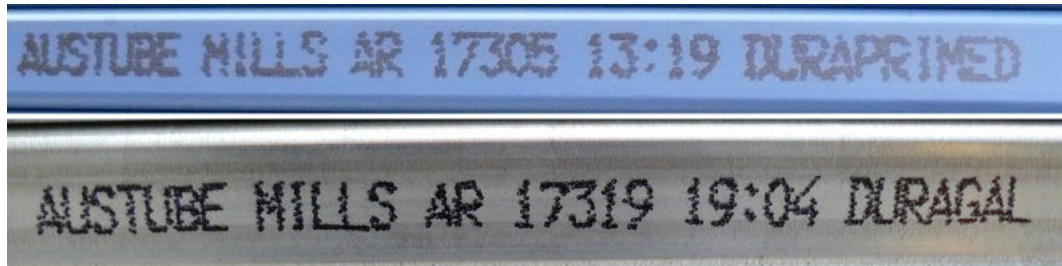
Size 50x20 mm to 250x150 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250L0, C350L0, C450L0

SHS:

Size 25x25 mm to 200x200 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

Approved Company Information

Marking



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Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Maruichi Steel Tube Ltd**



at

16, Ishizu Nishimachi

Nishi Ward Sakai Osaka Japan 592-8332

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
120504	1	01 May 2012	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Cert. Ref.: 001-15 120504

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2025

VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 120504

Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Maruichi Steel Tube Ltd



at

16, Ishizu Nishimachi

Nishi Ward Sakai Osaka Japan 592-8332

Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS (Line 1): Size 250x150 mm to 400x350 mm - Wall Thickness 5.0 to 16.0 mm - Grades C350, C350L0, C450, C450L0

RHS (Line 2): Size 150x100 mm to 200x150 mm - Wall Thickness 6.0 to 10.0 mm - Grades C350, C350L0, C450, C450L0

SHS (Line 1): Size 200x200 mm to 400x400 mm - Wall Thickness 5.0 to 16.0 mm - Grades C350, C350L0, C450, C450L0

SHS (Line 2): Size 50x50 mm to 150x150 mm - Wall Thickness 6.0 to 10.0 mm - Grades C350, C350L0, C450, C450L0

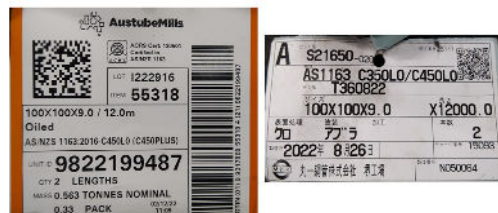
CHS (Line 2): Size 100 mm to 180 mm - Wall Thickness 2.6 to 5.4 mm - Grades C250, C250L0, C350, C350L0

Approved Company Information

Marking



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2025

VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Steelforce Hi-tech
Co., Ltd.**



at

No. 26 Number 2 Street

Dalian Liaoning China 116620

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
191003	1	17 October 2019	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
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CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 191003

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Steelforce Hi-tech
Co., Ltd.**



at

No. 26 Number 2 Street

Dalian Liaoning China 116620

Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 1

Size 50x20 mm, 38x25 mm to 200x100 mm - Wall Thickness 1.6 to 6.0 mm - Grades C350, C350L0, C450, C450L0

SHS: Line 2

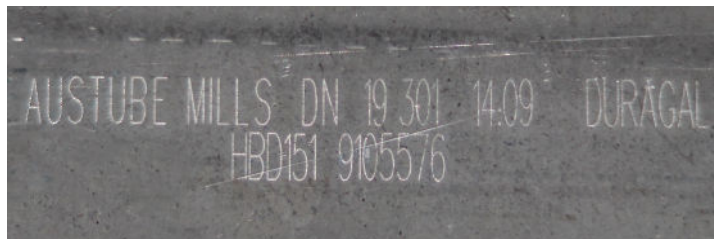
Size 20x20 mm to 150x150 mm - Wall Thickness 1.6 to 6.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 2

Size 26.9x219.1 mm - Wall Thickness 2.0 to 6.4 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

Approved Company Information

Marking



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VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Zhongyi Metals
Products Co., Ltd.**



at

**No. 238 Gaojia village, Dengshahe Street
Jinzhou District Dalian Liaoning China**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

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CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
210501	2	11 May 2021	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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Cert. Ref.: 001-22 210501

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number Z5221212AC

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VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 210501

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Zhongyi Metals
Products Co., Ltd.**



at

**No. 238 Gaojia village, Dengshahe Street
Jinzhou District Dalian Liaoning China**

Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 55

Size 50x20 mm to 40x80 mm - Wall Thickness 1.6 to 2.5 mm - Grades C250, C250L0, C350, C350L0

SHS: Line 57

Size 20x20 mm to 100x100 mm - Wall Thickness 1.6 to 4.0mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 57

Size 26.9 to 127.0 mm - Wall Thickness 1.6 to 4.0 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

Approved Company Information

Marking



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Cert. Ref.: 001-22 210501

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2025

VALID TO 31 Dec

Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

This is to certify that

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Tongli Metals
Manufacturing Co., Ltd.**



at

**2-6,7,8 Lvshunbei RD, Sanjianpu St
Dalian Liaoning China**

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

SCOPE OF CERTIFICATION

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

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CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
211203	1	17 December 2021	01 January 2025	31 December 2025

SIGNED FOR ACRS

Andrew Wheeler,
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

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2025

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Australasian Certification Authority for
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF APPROVAL

Product Conformity Certification

Certificate Number: 211203

**Austube Mills Pty Ltd - Manufactured under
exclusive agreement by Dalian Tongli Metals
Manufacturing Co., Ltd.**



at

**2-6,7,8 Lvshunbei RD, Sanjianpu St
Dalian Liaoning China**

Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

RHS: Line 1

Size 50x20 mm to 150x50 mm - Wall Thickness 1.6 to 3.2 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

SHS: Line 2

Size 20x20 mm to 150x150 mm - Wall Thickness 1.6 to 6.0mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

CHS: Line 2

Size 26.9 to 168.3 mm - Wall Thickness 1.6 to 6.4 mm - Grades C250, C250L0, C350, C350L0, C450, C450L0

Approved Company Information

Marking



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